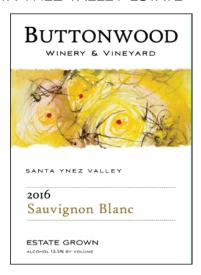


# WINERY & VINEYARD

# 2016 Sauvignon Blanc PROUDLY GROWN, PRODUCED AND BOTTLED ON OUR SANTA YNEZ VALLEY ESTATE

A classy yin-yang of crisp Sauvignon Blanc OVERVIEW with a kiss of creamy Sémillon. Wonderful with seafood, pasta primavera or as an aperitif. 92% Sauvignon Blanc, 8% Sémillon BLEND ..... 13.5% Alcohol, 3.3 pH, 6.3 g/L acidity **SPECS** ..... 1966 (750ml) cases, 200 (375ml) cases **PRODUCTION** bottled May 2017



## IN THE VINEYARD

Our largest blocks and our most prevalent plantings, Sauvignon Blanc flourishes here. Mostly Wente Clone 1, the east-west facing blocks enjoy warm sunny days and a diurnal shift of up to 40° to nighttime lows to retain natural acidity in the grapes. Like the Sauvignon blanc, the later-ripening Sémillon is one of the original 1983 plantings and on its own roots.

#### THE VINTAGE

A warm spring and early summer led to sublime conditions in July and August for even ripening. We began picking Sauvignon Blanc 8/30 and continued through mi-September at an average of 21 brix. Sémillon was harvested 10/3 at 23.1 brix. Even though drought conditions persisted in 2016, the crop was bountiful and balanced.

## WINEMAKING

The Sauvignon blanc is cold-fermented in stainless steel with malo-lactic fermentation inhibited. Conversely, Sémillon is barrel fermented in French oak (about 20% new) for about six months with ML neither inhibited nor encouraged. The blend was determined and made, the wine fined with bentonite, cold stabilized and then cross-flow filtered before bottling in screwcap finish in May 2017. Vegan.

#### TASTING NOTES

The fusion of citrusy notes from the Sauvignon blanc and tropical overtones from Sémillon come together in a zesty blend that reminds of lime, ruby grapefruit and white peach with mid-palate hints of papaya and a crisp, savory, minerally finish.

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